Hitchcock's

INUARY, 1937

THIRTY-SECOND YEAR



PRECISION BALL BEARING BENCH LATHE UNIT

PRODUCTION, FOOLROOM AND LABORATORY DEPARTMENTS

1º Collet Capacity-9º Swing-Four Smaller Sizes.

Ask For Builetin BB RDINGE BROTHERS, INC., **NEW YORK**

CHICAGO

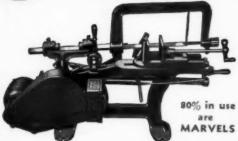
ELMIRA, N. Y DETROIT HARTFORD

UBLISHED AT 508 So. DEARBORN ST. CHICAG

P R E C



HACK SAWS



Exactly the type you need

When it comes to low priced, dry-cutting hack saws 80% of those in use are MARVELS. In two sizes, they come either belt or motor driven, stationary or in portable types mounted on trucks.

Exceptionally well made with heavy rigid frames, they saw fast and straight. Accuracy is maintained by the heavy frame that holds blade at high tension and slides in V-type bearings that are provided with cap screws to take up wear. A swivel vise is provided to permit angle cutting. The start and stop lever is at the front of the machine; and machine stops automatically at the completion of the cut.

MARVEL Hack Saws are easy on blades for pressure is applied on draw stroke only. In every way these are the most accurate, most dependable, most popular low priced saws built.

ARMSTRONG-BLUM MFG. CO.

"The Hack Saw People"

341 N. Francisco Ave., CHICAGO, U. S. A.

MARVEL No. 1 Capacity 4'x4'

MARVEL

No. 2 Capacity 8'x8'

available in the following models:

- Standard
 Belt Drive
- Motor Drive
- Portable truck mountings with Motor Drive

Write for Catalog

1. Stronger Teeth

Improved Flute design permits heavier flutes with greater chip clearance.

2. More Chip Clearance

New cupped end and re-designed endteeth prevent clogging of chips and resultant breakage.

3. Fast Spiral Design

WELDON

Double end, End-Mills

mproved ormance

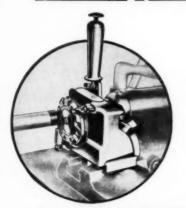
GREATER CUTTING

Stronger teeth and more chip clearance, together with the regular WELDON hollow ground flutes, double back off and fast spiral, make this new end-mill 50% stronger and twice as fast cutting as formerly.

"Description From Spiral Den No. 27 The State of the Stat

Rivett.

IMPROVED THREAD TOOL



LOW COST THREADS IN QUANTITY

Rivett Thread Tool mounts on any screw cuting engine lathe and cuts any diameter or form (except square) of thread, six pitch or finer. The Thread Tool is a holder for a ten tooth cutter with means for indexing the cutter to present each of the ten teeth successively to the work.

For complete details see Bulletin 110-A

Rivett Lathe & Grinder, Inc.

Brighton, Boston, Mass.

Machine Tool Blue Book

Selected Circulation 25,000 Monthly

JANUARY, 1937

THIRTY-SECOND YEAR

STILL GOING UP

Notwithstanding a short month broken by holidays, machine tool orders booked in November topped the October reports by 8%. This pushes the index up to 147.1, which is within 3 points of the highest for the year.

Something Else Goes Up

The amount of advertising in this issue of the "Blue Book" is approximately 100% more than in January, 1936. The reason: It is giving so many of its advertisers their lowest-cost sales that it is being talked about. The increase of circulation with this issue to over 25,000 monthly (a gain of 25% since last September) should add just that much more to the excellent results the "Blue Book" has been producing for its advertisers.

Published By

Hitchcock Publishing Co. 508 S. Dearborn St., Chicago, III.

Consult the Classified Finding Index for your requirements

.



COLLET AND FEE

Collets for your Lathes and Milling Machines



Collets for your lathes and milling machines when you want them . . . instantly ... promptly! HARDINGE Colletsrecognized for accuracy and durability since 1890-are held in stock in sufficiently large quantities in Elmira, Chicago, New York, Detroit and Los Angeles to insure immediate delivery at any time.

This prompt service includes HARDINGE Collets for American, Burke, Cataract, Flather, Hendey, LeBlond, Monarch, Porter - Cable, Prait & Whitney, Rockford, Sebastian, Sidney, South Bend, Sundstrand, Van Norman and all other lathes and milling machines.

Ask for bulletin No. 36

-ALWAYS SPECIFY HARDINGE COLLETS-

HARDINGE BROTHERS, Inc. - - -ELMIRA, N. Y.

EF INGER SECTION



Collets and Feed Fingers for your **Automatic and Hand Screw Machines**



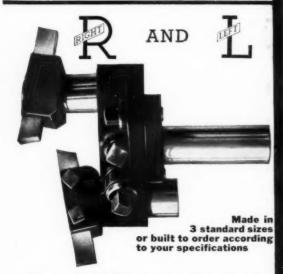
Typical MORRISON quality and quick delivery are planned to meet with the satisfaction of all users of Collets, Feed Fingers and Pads for Brown & Sharpe, Cleveland.

Cone, Gridley, National Acme, New Britain, Davenport and all other automatic screw machines. MORRISON Collets also for Bardons & Oliver, Foster, Garvin, Pratt & Whitney, Warner & Swasey, and all other hand screw machines.

Ask for catalog No. 34-A

MORRISON MEANS ECONOMY AND PERFORMANCE.

MORRISON MACHINE PRODUCTS, Inc., ELMIRA, N. Y.



Save On Your Set-Up Costs With This Combination Tool

By using various adjustments, one R & L turning tool can be made to perform a variety of operations, singly or together, thereby saving not only tool costs but time required for setting up machines. Extremely fine adjustments are provided both on the tool and on the pressure of the burnishers.

Ask for complete details

R AND L TOOLS

Turning Tool



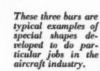
ing

Easily Changed In 10 Seconds For Right Or Left Hand Work

Speed in making set-ups is essential to economy. An R & L Turning Tool can be assembled and adjusted quickly for almost any kind of turning work. Tantalum carbide faces on the backrest act as a burnisher, eliminating rollers and misalignment due to roller wear and producing a highly polished surface.

Send today for your booklet

Nicetown, Philadelphia, Pa.



JURS!

We have a large and diversified line of standard burs carried in stock for quick delivery. Often your problem can be solved with one of these. If not we can develop special burs for your job. The three shown opposite are examples of such special cases. Meanwhile send for a copy of our catalog showing over 300 standard burs. It is free to any interested executive.

YOU



This bur is for breaking the sharp corners of threads on chuck jaws.

name the problem!

S there in your product a difficult place to reach in finishing? Try burs Executives often fail to realize the many jobs these small, inexpensive, handy tools will do. A bur (or rotary file) can be shaped to do a particular job and reach that difficult place. Often a bur driven by a flexible shaft will do work that otherwise would be impossible or highly expensive. Burs do a better job than hand files, with a fraction of the effort.

Keller Burs are well made. Rigid specifications control their material, manufacture and heat treatment, so that each bur conforms to the high standards established. Every bur is particularly suited for the job it must do.

Tell us your finishing problems. When you need burs, think of Keller Burs made by P&W.

PRATT & WHITNEY DIVISION

Niles - Bement - Pond Co.

HARTFORD, CONN., U. S. A.

KELLER SALES DEPARTMENT



BUFFALO

Punch . Slitting Shear . Bar Cutter

Four Machines In One (with Built-in Notcher)

Buffalo Nos. 2½, 3½ and 4½ U. D. machines were designed and built for work requiring the large capacities but not the high punch throat of the larger Buffalo 25 to 29 punches, slitting shears and bar cutters.

These compact, powerful machines have the same unbreskable "armor plate" frame, are built with the same strength and careful workmanship and are covered by the same guarantee as other Buffalo metal working machines.

Interchangeable high and low die blocks on the punch end handle beams, channels, girders, Bethlehem beams and H-sections. Full floating punch head permits exact locating of holes. Shear blades are reversible and are exceptionally long. Angles can be cut on a mitre without inclining the stock. A triple punching attachment can be furnished if desired.

Illustrated below are samples of work done without adjustment of the built-in notcher which can be furnished with this Buffalo machine.





metal working machines are built to handle every kind of light or heavy work in any kind of metal. Write us today, naming the equipment in which you are interested. Complete information will be sent you without obligation

U. D. Machines

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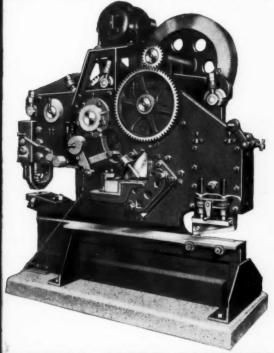
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BUFFALO FORGE COMPANY
161 Mortimer St., Buffalo, N. Y.

In Canada: Canadian Blower & Forge Co., Ltd., Kitchener, Ont.



No two workmen measure the same thing exactly alike

One measures roughly and another precisely.

That is why FEDERAL DIAL INDICATORS are being used more every day.

They eliminate human variations

Send for special folder showing uses Bulletin No. 43.

FEDERAL PRODUCTS CORP. 1144 Eddy Street Providence, R. L.



1905



FLEXIBLE SHAFTS AND MACHINES

HIGH QUALITY ONLY -

We Build **Machines** In Vertical and Horizontal Types 1/8 to 2 H. P.

Capacity



You Get Quality Only When You Buy STRAND Equipment



Send for our Catalog-Sixty Types and Sizes FLEXIBLE SHAFT MACHINES

Manufactured by

STRAND & CO. 5001-5009 No. Lincoln St.



SPOTLIGHTS

PLACES LIGHT WHERE IT IS NEEDED

Models for Office, Factory, Drafting Rooms, etc., all carried in stock.

Catalog furnished on request

Price \$3.50 in single lots \$3.25 in lots of six F. O. B. Factory

CHICAGO DIE CASTING MFG. CO. 2502 W. Monroe St., :-: Chicago, Ill.

WORLD BEATERS

Made By the World's Largest Manufacturers of Punches and Shears



Can Be Used for Pan or Box Work by Inserting Box Fingers.

The tools shown on this page are only two of the more than 80 Whitney styles.

No. 16 Bench Punch

Capacity % inch through % inch iron. Depth of throat 3½ inches. Height of throat % inch. Length of handle 22 inches. Furnished with or without work table and equipped with 3 punches and dies in ½, ½, and ½ throat depth unless otherwise specified. Same style made in 6¼ inch.



Write for catalog on complete line

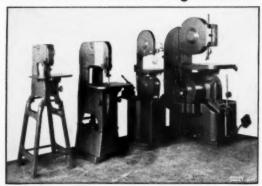
Punches, Shears, Angle Iron Machinery, Bending and Box Brakes

WHITNEY METAL ROCKFORD



TOOL COMPANY

Grob Modern Die Making Machines



Make Your Dies With Ease

Continuous Motion Filing Machines

The Grob files are held to an accuracy of .0021 heretofore unknown in files. These files firmly guided and driven positively cut

FAST SMOOTH

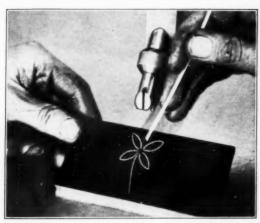
ACCURATE

Open End Band Saws

A machine that requires no brazing nor welding for internal sawing. Besides this ingenious feature, the machine, having a positive drive to the saw band, cuts faster than any other type of die band saw.

Investigate. Write for full information.

GROB BROTHERS, - Grafton, Wisc.



In 20 seconds the Grob Open End Band Saw is set up for internal sawing. Complete time to saw out part shown was $2\frac{1}{2}$ minutes.



Know the Complete Line--

Milling Machines

Grinding Machines

Screw Machines

Machinists' Tools

Cutters and Hobs

Pumps

Misc. Shop Equip.



Have you our general catalog No. 140? A copy gladly sent on request. Brown & Sharpe Mfg. Co., Providence, R. I., U. S. A.

BROWN & SHARPE

FREE TRIAL OFFER Combination Drill Table and Vise



GUARANTEED To Save Its Cost in Labor Every Six Months

To save time with quicker and more accurate set-ups in your shop, install a Modern "Combination." It's safer and easier to use, handles difficult jobs without blocks, clamps or awkward plates and helps to prevent accidents by eliminating dangerous holding by hand. Manufactured in models to fit every drill press. Write today for complete information on the "Combination" and our 30-day trial, giving dimensions of the table you wish to replace.

30-DAY FREE TRIAL

Costs you nothing. If you are not satisfied in 30 days with this labor-saving tool, we will pay the freight for its return,

MODERN MACHINE TOOL CO.
JACKSON, . . MICHIGAN









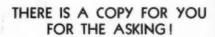




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THE NEW 1937 CATALOG OF THE PROFIT-PRODUCING WYCO LINE IS NOW READY FOR MAILING!



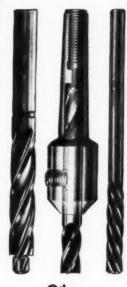




WYZENBEEK & STAFF, INC.

642 WASHINGTON BLVD.

CHICAGO, ILL.



Other
PUTNAM
Tools
REAMERS
COUNTERBORES
SPECIAL TOOLS

PUTNAM HI-SPEED END MILLS

WHEN you order from PUTNAM, you get the finest precision tools that can be made, warranted both as to quality of material and workmanship. The "Hi-Speed" brand of cutting tools is recognized generally as a standard for accurate and economical performance—cutting faster and lasting longer.

PUTNAM HIGH-SPEED END MILLS

are made in various styles and sizes to meet practically any requirement. Among those illustrated and described in the Putnam Catalog are. Long Double-End Mills, also Two and Four Flute; Single-and Double-End Mills, also Two and Four Flute; Ball End Mills; Extra Long End Mills; Heavy Duty End Mills; Spiral Cut End Mills with Morse Taper Shanks, B. & S. Taper Shanks; Two Lipped End Mills; End Mill Holders, etc.

Complete details will be found in the PUTNAM CATALOG— Write for a Copy Today

THE PUTNAM TOOL CO.
2981 Charlevolt Ave.

TAPPING BUIL1



NOTE— This illustration shows the new Procunier Style "E" high speed precision tapping attachment equipped with the new "TRU-GRIP" tap holder.



THE MOST SENSIBLE TAP HOLDER THAT EVER GRIPPED A TAP

SEND FOR BULLETIN 436

ATTACHMENTS FOR SERVICE AND-

ACCURACY—The unique construction of the new Procunier "Tru-Grip" tap holder holds the tap very accurate. The extreme lightness of this new tap holder reduces the flywheel effect to the minimum and greatly reduces the strain on the tap. This special feature coupled with ball bearings, superior design, and expert workmanship provides for more accurately tapped holes.

illus-

new F"

ision

the

tap

ER

LONG LIFE—The special cork facings used on the improved double-cone, long life friction clutch will not wear or absorb oil, maintaining the proper friction surfaces for sensitive precision tapping. Reversing mechanism is hardened for durability, and distributes the pull among three gears which reduces strain and wear to a minimum.

PRODUCTION—Capable of withstanding high speeds day after day. The new "Tru-Grip" tap holder reduces strain on the tap and makes your taps last longer.

VALUE—All the superior features of the new Procunier
High Speed precision tapping attachments equipped with the
new "Tru-Grip" tap holder unite to offer you the greatest
value in tapping heads ever offered at any price.

PROCUNIER SAFETY CHUCK CO.
14 South Clinton St., CHICAGO, ILL.

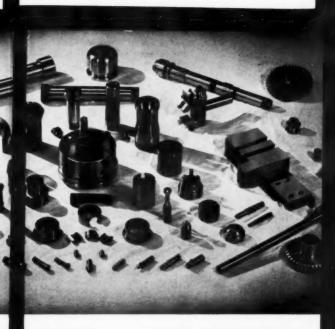


For ALL Types

Every type of screw machine part is produced by the Modern Collet & Machine Company. Standard parts are stocked for immediate delivery. Parts made to any individual specifications are manufactured promptly. A special department is devoted exclusively to the repair and rebuilding of complete machines.

A COMPLETELY NEW catalog is now ready. WRITE FOR YOUR COPY......TODAY!

MODERN COLLET & MACHINE CO



ABLE SOURCE crew Machine Parts

Parts that assure the utmost in trouble-free, economical service...that are delivered to you without delay...that meet your requirements exactly—regardless of the type of equipment in which they are used. Specify "MODERN PRODUCTS" when any screw machine part is needed. You can count on them to do the job—and do it well!

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3 Salliotte St., - - Ecorse, Mich.



The New South Bend back-geared acrew cutting Lathes are used in leading manufacturing plants and machine shops for work requiring the highest accuracy and precision in production and tool work.

Write for general Catalog No. 96, giving details and full specifications. Sent Free Postpaid.

SOUTH BEND LATHE WORKS

766 E. Madison St., South Bend, Ind., U. S. A.
PRICES OF OTHER POPULAR SIZES



Size and Type Lathe	Between	Ship'g	Less	Motor
	Centers	Weight	C'shaft	Drive
98x31 Workshop Bench Lathe	17*	320 600	\$ 85.00	\$116.00
9"x3" Standard Change Gear	163/4"	655	172.00 227.00	278.50 322.00
9"x31 Quick Change Gear	248	655	267.00	362.00
11"x41 Standard Change Gear		920	294.00	452.00
11"x5" Quick Change Gear 13"x4" Quick Change Gear	36"	990	346 00 388.00	504.00 581.00
15"x5" Quick Change Gear		1460	454.00	694 00
16"x6" Quick Change Gear		2230	537.00	779.00

SOUTH BEND Precision LATHES

O STOPS O



Multi-Point Protection for Automatic Machines

Mechanical Stops can rarely afford protection at more than one point.

The SIMPLEX STOP MOTION permits the use of any number of electric contacts in protecting automatic machines against jams in the feed, failure of any part, or other accidental troubles which cause serious damage and expensive shutdowns.

The SIMPLEX STOP MOTION is a SIMPLE, INEXPENSIVE electro-mechanical latch device, designed to control a heavy spring and to RELEASE your clutch INSTANTLY when an electric contact is made. It then opens the circuit—a patented feature which prevents arcing or burning in your contact points.

You do not need expensive magnetic clutches, internal brake motors and complicated electrical controls to secure the benefits of an ELECTRIC STOP.

Multi-Point Protection Keeps Automatic Machines Running.

THE ATLANTIC CO., Box 406, Rochester, N. Y.





through the use of
S.S. WHITE Super-Quality
CUTTING and GRINDING TOOLS

They cut faster, cleaner, truer and they last longer. Every tool is backed by the S.S. WHITE reputation for quality and accurate construction. They are no more expensive than ordinary tools, yet they save time, increase production, and cut replacement costs. Send for Catalog TA; it shows the wide selection of sizes and shapes. USE THE COUPON.

The S.S. WHITE Dental Mfg. Co. INDUSTRIAL DIVISION 10 East 40th St., Room 2310H NEW YORK, N. Y.

Send me a copy of CATALOG TA with price list.

with price list.

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ADDRESS.

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ROTOR AIR TOOL



NEW AG3-M



CENTRIFUGAL WATER PUMP

SPECIFICATIONS

14. P.—BALL BEARING—1725 R. P. M. MOTOR 25 GALLONS PER MINUTE WITH 10 FT. HEAD— RON BODY—BRONZE IMPELLER—

STRAIGHT OR PRIMING COVER OPTIONAL—

CONSTRUCTION

PUMP SHAFT REPLACEABLE.

FULFLO SPECIALTIES COMPANY, INC. BLANCHESTER, OHIO

32

MODERN * DESIGN

Unlike Any Other Grinder



Type WC Single Spindle I Motor 14-10-15 H. P.

Type WWC Double Spindle 2 Motors 5-7½ H.P.

Totally Enclosed Fan-Cooled Motors Mounted Rear of Base

HAMMOND HEAVY-DUTY FOUR-BEARING GRINDER

Type WH 5-7½-10 Horse Power

> Ball or Timken Roller Bearings

Pin this ad to your letterhead for Catalogs complete line Grinders & Polishers



Address Dept. 14

Hammond Machiner Builders

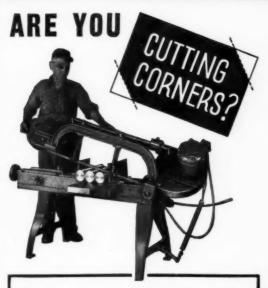
Eastern Branch: 148 West 23rd Street, New York



BUY QUALITY

Ask For Catalog

The AVEY
DRILLING
MACHINE
CO.
CINCINNATI



IN either production costs or metal the easiest and most accurate way is with a Wells Metal Cutting Band Saw. Yes,—any shape—bar, flat, round, angle or tube. It's a sturdy high speed unit that finds work to do in any part of a plant because it's portable and handy. There are other advantages we tell about in our latest folder. Send for it.

Built in two sizes—No. 8 capacity, 8' diameter round or 8'x16' flat—No. 5 capacity, 5' diameter round or 5'x10' flat.

Wells Manufacturing Corp.

315 Seventh Avenue.

Three Rivers, Michigan

New Delta 17" Drill Presses

Designed to serve the needs of the general machine shop, tool room and production shop, this new machine with its many built-in features and advanced engineering make it adaptable to a wide range of

jobs.

The drill's overall dimensions are: 66 inches high, 18 inches wide, 27 inches front to rear. Floor base has 10 inch by 1334 inch table surface, slotted for T-bolts. Bench type production base is available with 20 inch by 20 inch table surface and with oil trough all around. Maximum capacity is 3/4 inch in cast iron. An extra large spindle pulley provides five speeds: 385, 600, 935, 1450 and 2240 r. p. m., carried in two self-sealed New Departure Ball bearings. Pullev is of floating type developed by this company, in which none of the belt pull or stresses is transmitted to spindle. Spindle does not project through the pulley, but is keyed



to it. Lower end of spindle is machined to form a 16 tooth automobile type spline, which slides in a husky floating sleeve, internally splined to fit. Sleeve has a very long bearing on spindle, permitting very sensitive feeding and practically eliminating wear.

The spindle is carried at the lower end of the quill in two self-sealed New Departure ball bearings, pre-loaded and closely spaced. This makes the spindle free running and very rigid, assures long life and eliminates spindle whip. Furnished with socket for No. 2 Morse taper or with ½ inch capacity Jacobs chuck. One of the features of this machine is that the heads can be used as units to build up special

DO IT-

Better—Faster—for Less!

with ODIN UNIVERSAL

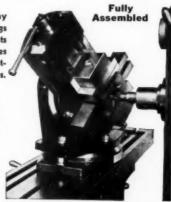
Precision Vises Swivel and Plain

with Interchangeable Jaws and Hardened and Ground Parallels

They quickly pay their costs in savings on High Tool Costs -Expensive Fixtures -Patterns and castings-Extra Set-Ups.

Investigate the money saving possibilities of ODIN VISES

Write today for full facts and prices.



Let us show you how to make cheaper and better jigs and fixtures at a greatly reduced cost—with a great saving in time.

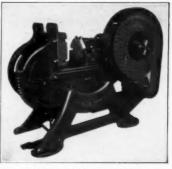
ODIN UNIVERSAL

Sales Division 110 S. Dearborn st., Telephone Franklin 3281 drilling fixtures. Their low cost makes them more economical than anything that can be made up in tool room or shop, and it is possible to use a number of heads together by linking the foot feeds to a common lever.

New Federal Horizontal Presses

The Federal Press Company of Elkhart, Indiana, announces a new line of Federal horizontal open back inclinable presses. The new press is of the open back type and is mounted on extra heavy legs. It is constructed along the same line as the regular line of Federal inclinable presses.

Special features include unusually long ram guides with wide flat bottom and angular top. bearings fitted to gibs with adjustment from either side, making it possible to maintain perfect alignment at all times. An outstanding feature is the Timken roller bearing flywheel



which eliminates a great deal of former clutch troubles. Standard equipment includes bolster plate, upper knockout bar in ram, knockout bracket on the frame and complete set of wrenches. Can be furnished with the Federal patented brake release and bronze

bushings in the main and crank bearings.

The Federal horizontal press is especially adaptable for automatic feeds such as roll or pinch feeds and is equipped with the improved built-in Federal patented non-repeat sliding key clutch mechanism which has proved to be the most practical and economical, both from the point of initial cost as well as maintenance. The same high grade material and workmanship is used throughout as on the regular Federal

IERE'S PROOF of the power and speed of SKILSAW'S new low priced

DEFENDER DRILLS



Never before such performance. quality construction and engineering low priced drills! Bearings are ball a self-lubricating Oilite bronze. has extra overload capacity for c running and longer life. Special all steel gears, helical cut for quiet ope tion. Die-cast alloy frames for streng and lightness. Compare their spec cations, power and speed and you v see why DEFENDER Drills are biggest drill "buy" on the market.

See Your Distributor and Write for Our Cate

SKILSAW, INC. 3304 ELSTON AVE., CHICAC 210 E. 40th St., New York — 52 Broak! Ave., Baston—312 Omar Ave., Les Ange

line and there are a variety of sizes to suit your requirements. Furnished with direct V-belt motor drive, or can be driven direct from line shaft, as desired.

Sundstrand Automatic No. 2 Electromil

The Sundstrand Machine Tool Co., Rockford, Ill., announce a new machine, their No. 2 Electromil, designed for high speed, economical production of small

work pieces.

The Sundstrand Automatic No. Electromil is a small Rigidmil with automatic electric tablecontrol for high speed milling on parts for business machines. household appliances, electrical apparatus, firearms, machinery parts, tools etc. It can use very simple fixtures and can be set up or changed from one job to



another, very quickly. So easily is this accomplished that the No. 2 Electromil can be used most effectively to secure low cost milling on parts manufactured in small quantities; in fact, it is said to approach the economy of a special machine in this respect without the high purchase price required for the special machine. The convenience of set up, simplicity of tooling, high speed, automatic operation all combine to make this machine ideal also for continuous operation on long run work. Design of the No. 2 is extremely simple, with the heavy base, rigid column, patented rectangular overarm and adjustable spindle-head which contribute to the successful operation of Sundstrand Rigidmils.

A bulletin, fully illustrating and describing the Automatic No. 2 Electromil, will be sent upon request.

ARMINAR HAIM REALIN US. PALOFFICE) NG



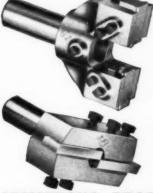
Turret Lathe and Screw Machine Tools

To Make 1 Ounce of Steel Do the Work of 10 . . . use ARMSTRONG Turret Lathe and Screw Machine Tools.

To eliminate delays for "tooling up" and to save coally machine hours lost waiting for tool grinding . . . to end tool breakage and tool failure . . . to "Save All Forging, 70% Grinding and 90% Hispoped Steel," use ARMSTRONG TURRET LATHE AND SCREW MACHINE TOOLS.

Like ARMSTRONG TOOL HOLDERS, these new, permanent, multi-purpose tools take cutters that any mechanic can quickly grind from stock shapes of High Speed Steel, standard drills, ARMSTRONG Cutter Bits and Knurls obtainable any where. They reduce

tooling-up to the selection of the cutter, adjusting for clearance and tightening of screws. Studied designs assure not only maximum strength and efficiency for today's operation but for tomorrow's work as well. ARMSTRONG TURRET LATHE AND SCREW MACHINE TOOLS are distinctly a part of the modern production department, are a certain step toward lowered cutting costs and higher profits.





Tools illustrated (top to bottom) Angle Cutter Holder, Drill Holder, Knurling Tool, Facing Tool.

Write for Catalog B-35

ARMSTRONG BROS. TOOL CO.

308 N. FRANCISCO AVE., CHICAGO, U. S. A.

New Catalog on South Bend 9" Lathe

The South Bend Lathe Works have published a new 24-page catalog announcing their 1937 model 9-inch Workshop Precision Lathe. Over 150 illustrations show the many new styles, features and applications of this back-geared, screw cutting lathe.

A number of pages with many illustrations show the methods used in obtaining and testing the high degree of accuracy this new lathe attains, Sixty-four major tests show that accuracy in the alignment of all parts is within .0001". Cuts from 4 to 40 screw threads per inch, and with a fine thread cutting attachment this can be increased to 80 per inch. A precision lead



screw cut on a special machine allows cutting the most accurate theads.

Bed is a one piece casting of steel and nickle iron, in lengths of 3, 3½, 4 and 4½ feet. Every lathe has 3 V-ways and one flat way accurately planed, seasoned and hand scraped so that headstock, tail-stock, carriage and bed are all in accurate alignment. The 1937 lathe is offered in seven styles to fit a wide number of installations. Many typical installations are shown, together with 38 different attachments for handling all types of metal work.

Readers wishing further information about this new lathe should write the Technical Service Dept., South Bend Lathe Works, 425 E. Madison St., South Bend, Indiana, mentioning this magazine.



THE RIGHT TOOL at the production end of the machine is an important item in the set-up, for production is hampered unless the cutting tools are fully equal in design and quality to the fast powerful machines on which they are used.

Order from Stock-You're Sure of the Best

MATERIALS—WORKMANSHIP—DESIGN are all combined in Gairing Cutting Tools to meet the requirements of modern high speed production. The standard Gairing line is comprehensive and contains the most complete line of standard modern end





SEND FOR CATALOG of the Gairing line on your company letterhead — put your special problems up to us. A Gairing representative is near to serve you.



THE GAIRING TOOL CO.

1629-35 WEST LAFAVETTE · DETROIT, MICHIGAN

Universal Pneumatic Die Cushions

A new, improved design of a combination drawing and stripping die cushion is now being marketed by the Dayton-Rogers Manufacturing Company, 1845 E. Franklin St., Minneapolis, Minnesota.

The basic design of this device is a heavy cast iron alloy cylinder that may be clamped directly to the press bolster plate for shallow drawing purposes. It may also be placed with the use of spacing studs clear of the



bolster plate for compound blanking purposes. The long piston, having a hardened and ground top face to receive the draw ring pins, is guided by a generous-sized piston stem protruding through the bottom of the piston cylinder. The end of the threaded piston stem is provided with a precision adjusting hand wheel that predetermines the height of the piston face when the piston is at rest. This eliminates the necessity of correcting the length of the draw ring pins or stripper rods on compound dies.

Each pneu-

matic cushion unit is self-contained and takes the air directly from the air line; con sequently, the necessity of auxiliary air tanks is eliminated. It is also provided with a pneumatic hose connection from the



nection from the regulating valve with a pressure

(Continued on Page 46)

FEDERAL Heavy Duty Open Back Inclinable PRESSES



"Built for Service "

Accuracy, dependability, lower oper-

ating and maintenance costs are a few of the reasons you should use FEDERAL Presses on your production work. All models are Timken bearing equipped to increase efficiency and production at lowest possible upkeep cost. Clutches are equipped with a positive locking device for die setting or adjustment and a device which makes it impossible for press to repeat in event momentum carries the crank shaft beyond center. This non-repeat feature elimi-

There is a FEDERAL Press for almost any type production job -from the jeweler's to the railroad shop. They are the result of more than 40 years of continuous effort and experience to produce the ultimate in press design and construction.

Write for Complete Details and Specifications

FEDERAL PRESS CO. -ELKHART, INDIANA-

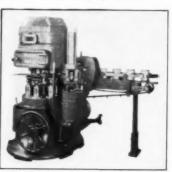
gauge recording the amount of air pressure used on each job. The cushion is designed so compactly that it may easily be installed on the bottom of the bolster plate through the hole in the bed of the punch press. For drawing purposes the cushion is fastened with four cap screws to the bolster plate. For compound blanking and piercing purposes, the four spacing studs are used to allow for slug clearance between the top of the cushion and the bottom of the bolster plate. In both cases, rigid and accurate alignment is always assured.

This universal cushion is now offered in five sizes having piston diameters of four inches to twelve inches, working pressure from one-quarter ton to five tons on an air line of 20 pounds to 150 pounds, with a maximum drawing capacity of 1½ inches on all sizes.

Bliss High Speed Double Seamer

The E. W. Bliss Company, 53rd St. & 2nd Ave., Brooklyn, New York, is offering to the canning trade a new and improved high speed double seamer with a non-spill can feed and marking device.

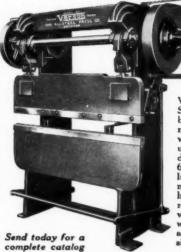
This new machine is able to handle the range of sizes from No. 1 to No. 3 cans and is arranged with a V-belt motor drive. As furnished, this machine closes tops on filled one quart cardboardbody oil cans. The speed of the seamer is dependent upon the rate at which the filler can



supply filled bodies to it and can be operated at speeds of 175 to 200 per minute on this work. In seaming the bottoms of empty tin bodies this seamer is operated at a speed of around 300 per minute, while for seaming the bottoms of empty cardboard bodies the speed is

around 250 or better.

ALLSTEEL JUNIOR PRESS BRAKE



VERSON ALL-STEEL press brakes are now made in 6 sizes with capacities up to and including 10 gauge by 6 feet. These light, compact machinea handle at greatly reduced cost most work now done with larger, heavier and more expensive equipment.

Install a Verson Press Brake to Cut Production Costs

For economical fabrication of sheet metal parts under conditions of high speed, assembly-line production, you can depend on an ALLSTEEL press brake to deliver to its full capacity with maximum economy and efficiency. In continuous, daily use, these rigid, compact, easily portable machines meet the most exacting requirements.

The Allsteel Press Company, Inc. 12017 S. Peoria St., Chicago, III.

Rogers Introduces New Knife Grinders

A new, rugged circular knife grinder made in two models, for single or double bevel knives or discs was developed recently by Samuel C. Rogers & Co., of Buffalo, New York.

The new machines, which are made in both bench and floor types, have cabinet base construction, and are furnished for motor drive only. Model CC-1, the

smaller size, has a capacity for knives to 14 inches in diameter. Model CC-2 has a capacity for knives to 20 inches in diameter. Both models are entirely self-contained, with control switches mounted on the base. The knives are



mounted on an adjustable arbor with provision for solid circular knives or knives made in two sections and are revolved by separate motor drives through V-belt connections. For thin knives of small diameter suitable flanges are

provided for supporting the knife.

The grinding wheel is 6 inches in diameter and ½ inch thick and is mounted directly on the arbor of a ball bearing ¼ horsepower motor with provision for eliminating end thrust. On special order, the machines may be equipped with an 8-inch wheel and with a larger motor. An attachment for wet grinding is also available on special assemblies.

The entire grinding wheel and motor assembly has a double adjustable slide mounting to afford either single bevel or double bevel grinding and a positive graduated index for setting any degree of bevel, while a swivel adjustment permits grinding bevels either way on the work. The grinding head operates in and out by hand through a screw and hand wheel.

Outside dimensions of the new grinders are given as 23 by 20 inches and 26 by 20 inches. Complete equipment includes two ¼ horsepower motors, grinding wheels, flanges, wrenches and emery dresser.

POWERFUL MACHINES



Power vertical feed and universal tilting table make difficult jobs easier.

For Heavy Work STEPTOE SHAPERS

Force feed continuous lubrication, heavy construction and Timken bearings throughout insure rigidity, accuracy and long life. Centralized controls are within easy reach of the operator at all times.

Instantaneous feed and speed changes may be made with fingertip control while the machine is running.

Send today for catalog No. 130.

CHARD Twelve-Speed All Geared Lathes



Precision Timken or Plain Bearing Spindle. Instantaneous Start or Stop of Spindle. 12 Speed Changes in 15 seconds. Heat Treated and Hardened Gears run in Oil in Speed Box.

All Shafts mounted on Ball Bearings.
Powerful, Accurate, and Easy Control.
Built in 16*, 18* and 20* Standard Engine
Lathes, Manfacturing Lathes and Tool Room Lathes.
Send for complete catalog No. 100.

DEALERS: Write for dealer proposition.

Western Machine Tool Works MICHIGAN

Hydromatic Welding Machines

The Progressive Welder Company, 737 Piquette, Detroit, Michigan, has successfully built and installed a wide variety of Hydromatic welding machines for various automobile and other sheetmetal fabricators. These machines are particularly appreciated in the automobile industry as they are capable of giving an extremely high production of identical welded assemblies at low cost. They are so designed that they can be easily revamped to suit a new model by simply replacing the lower copper dies and rearranging the

position of the hydraulic welding guns.

The Hydromatic welder is designed with the necessary locaters and clamps to correctly position and hold the panels while welding, resulting in a uniform welded assembly, every piece being identical. Individual welding guns are located in a predetermined position. Each gun is controlled by an individual valve in the welding unit. The timing mechanism is automatic and accurate and is easily adjusted, so designed that individual timing of each weld can be adjusted to give the correct results. The welding press is of are welded steel construction with adjustable brass gibs, and equipped with dual safety controls. Movement of the carriage is controlled by a balanced air-operated latch valve and cushion type air cylinders.

The welding machine is entirely automatic in its operation, the operator merely depressing the control handle to initiate the starting cycle. The carriage then descends to its correct welding position, the Hydromatic welding unit starts, the welds are made and the operation of the unit controls the machine, the carriage is automatically raised to its open position, the unit is shut off and the machine is then ready to unload. The actual time for this complete cycle and weld of approximately 100 spots is about 20 seconds. For complete specifications write to the Progressive

Welder Co., at the address given above.

"Boston Power Transmission Equipment"—or Catalog No. 51 of the Boston Gear Works, Inc., North Quincy, Mass., is off the press and ready for distribution. This attractive, handy, pocket sized book of 260 pages not only includes a complete description, with prices, of the Boston line, but also much additional data and information of value.



Built for EXCEPTIONAL SERVICE

ROCKFORD

INCLINABLE AND STRAIGHT SIDE PRESSES

in all

THE ever increasing use of heavy sheet metal stampings nowadays in place of castings and the numerous parts formerly made on screw machines, requires presses of greater power and capacity, and that's just what you get in the ROCKFORD.

Rockford Presses are sturdily built of the best materials and incorporate many features that are the result of years of experience in building presses of various types. You can depend upon a Rockford—for it is designed to maintain exact adjustment throughout long runs and under heavy duty.

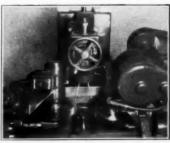
Write for Catalog

ROCKFORD IRON WORKS

New Duplex Gear Finisher

Designed to meet gear finishing requirements of manufacturers who do not have sufficiently long production runs to take advantage of the rack type of Michigan gear finishers, a new two-cutter, crossed axis, rotary machine has been placed on the market by the Michigan Tool Company, 7171 McNichols, Detroit, Michigan.

It offers to the smaller gear producer or one that has to produce a large variety of only a few gears each, a lower initial cost and lower initial tooling cost. In this duplex finisher the gears are mounted between centers and are



passed between two crossed-axis cutters toward the rear of the machine during the working stroke. An important feature is that the two cutters can be used independently to finish simultaneously two gears of different characteristics in a cluster, or both right and left hand sides of a herringbone gear, thus eliminating duplicate machines and cutting loading and cutting time in half. This is made possible by making the two cutters separately adjustable as to height, position with reference to axis of gears and amount or crossed-axis setting. In the illustration, cutters are shown set to cut a single helical gear.

Novel Broach Design Solves Production Problem

An interesting example of the influence of machine tool development on product design is shown in the accompanying illustration. A manufacturer of steel casement windows desired to develop an operating mechanism embodying a worm and worm wheel sector, the latter being on the operating arm. High

NOPAK

3 and 4-Way Operating Valves

FOR AIR, WATER AND OI



FOR OIL OR WATER



FOR AIR

- Sturdy yet simple in construction, NOPAK Operating Valves offer long, efficient operation without maintenance cost, and with absolute freedom from leakage.
- The NOPAK flat disc design provides advantageous port spacing, which insures positive, accurate control with both throttling or quick opening action, as desired.

- ★ No Packing
- ★ No Maintenan
- **★** Leakproof
- ★ Protected Disc and Seat
- ★ Quick or thro tling action, desired

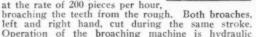
WRITE for Bulletin

GALLAND-HENNING
MANUFACTURING COMPANY
2753 South 31st Street Milwaukee, Wisconsin

production was required. The worm, of course, offered no particular difficulties, but the sector did, since the 10 teeth on this sector had to have a spiral lead. The close tolerances, tooth form specifications and production requirements handicapped conven-

tional production methods.

The problem was turned over to Colonial Broach Company of 147 Campau Ave., Detroit, Mich., who solved it by the design of an internal spiral broach for external broaching. It will be noted that the broach itself is spiral in shape and is given a spiral feed during the broaching stroke. The broaches conform to the spiral broaching holder and are produced in removable segments. Three sectors are broached at one time with each broach, the three pieces being held with a single clamp. There are two broaches on the machine which is a standard Colonial utility press, provided with a spiral feed head. With this set-up production runs at the rate of 200 pieces per hour.



throughout.

Expands Three Times In Less Than Year

Organized in December 1935 to engage in the manufacture of electric arc welders, the Commonwealth Manufacturing Corporation of Cincinnati, Ohio, found their volume of business increasing so rapidly that they were forced within two months to lease additional quarters. As business continued to increase, this too, proved inadequate, and now they are located in their own plant at Davis Lane and Turkev Bottom Road, Cincinnati. This consists of six and one-half acres of industrial property, containing five buildings with 52,000 feet of floor space. Here they will continue to manufacture their highly successful arc welder as well as several new products in the electrical and mechanical fields.



VARIOUS APPLICATIONS AUTOMOBILE PLANTS

Wide variety of Progressive welding equipment producing underbodies, running boards, cowl assemblies, battery boxes, fenders, seat assemblies, and used on many other sheet steel fabrications.

PROGRESSIVE AUTOMATIC SPOT WELDING EQUIPMENT

- INCREASES PRODUCTION
- ELIMINATES THE HUMAN ELEMENT
- REDUCES UNIT COSTS
- SIMPLIFIES PRODUCTION SETUPS
- UNIFORM WELDED SPOTS
- IDENTICAL ASSEMBLIES

RESSIVE WELDE

737 PIQUETTE

DETROIT, MICH.

New L-R Flexible Couplings Save Longitudinal Space

Lovejoy Tool Works, 5026 West Lake St., Chicago, Ill., announce an L-R coupling of new design—the type WF, made with one of the bodies in the form of a flange which bolts onto the flywheel, clutch or

brake drum of a Diesel, gas or steam engine.

The flange body design reduces the overall length of this coupling by one-third. A recently installed WFR-800 coupling, capable of carrying a load of 324,000 inch pounds. extends less than 6 inches beyond the rim of the flywheel. This saving of space at an important point, allowing more inches for frame and other parts and adds considerably to the efficiency and life of both drive and driven unit. As on the L-R type W, free floating load cushions are held in place by a quickly removable outside retaining spring. This permits larger hubs and greater load carrying surfaces with consequently increased carrying capacity. The load cush-



ions are always in plain sight and can be removed and replaced in a few minutes without tearing down the coupling. This principle has been fully tested in seven

years of service.

L-R Type WF flexible coupling will be made in sizes from 3 inch to 14 inch bores suitable for 2500 h.p. at 100 r.p.m. Three types of resilient cushioning material are available for these couplings—Metalflex, leather and Multiflex.

For further information, details or literature, please address the manufacturer at the address given above.

J. Russell & Company, Inc., Holyoke, Mass., have added the complete line of Stanley electric tools to their stock of supplies, tools and equipment for the industrial and automotive trade. J. Russell & Company, Inc., are well known in New England and have been outstanding supply distributors since 1846.

TOOL TROUBLES VANISH

OLIVER

Machines Are Installed

Many production failures are traceable to incorrect reconditioning of cutting tools. Only properly ground tools will keep your high production machines "on their toes". Oliver grinders will eliminate tool failures in your plant as users the country over will testify, Machines available for all standard and many special tool grinding operations.

THE

OLIVER

Face Mill Grinders, Twist Drill Grinders, Tap Grinders, Die Making Machines, Cutter Grinders, Precision Tool Grinders.



OLIVER DRILL POINTERS

The cut illustrates the Oliver patented Drill Grinder; a machine that generates correct lip form on the drill in one operation. Grinds the patented Oliver drill point. Assures greater number of holes per grind, saves on drill costs, spoiled work, etc.

Write for complete information on this machine—and the rest of the Oliver line of Tool Reconditioning Equipment.

OLIVER INSTRUMENT COMPANY
1408 E. Maumee St., ADRIAN, MICHIGAN

Wyzenbeek & Staff, Inc., 642 W. Washington Blvd., Chicago, Ill., manufacturers of the WYCO line of flexible shaft equipment, have developed a new low priced right angle head to fit their "Junior" line of flexible shafts. This new attachment is known as the No. 214 WYCO "Junior" Angle Head. It can be used for right angle sanding or grinding. A short drill chuck arbor and 3% inch drill chuck can be furnished for right angle drilling in close quarters.



While primarily designed to operate from the spindle of the WYCO "Junior" flexible shaft, a small adapter arbor is available to permit this angle head to be chucked in a small electric drill to form a portable sander, or to do drilling operations at right angles. The new WYCO Catalog No. 37 contains full information—if you haven't a copy, send for it.

Metal & Thermit Corporation, 120 Broadway, New York City, announces an addition to its line of Murex heavy coated electrodes for arc welding. The new electrode, known as Murex Type N, is designed for bridging gaps where fit-up between plates is poor and, in the smaller sizes, may be used on vertical and overhead work, or to make rapid, single pass welds on light gauge materials. In addition, it will produce clean, sound, single or multiple pass fillets. The physical properties of the metal deposited are said to range from 74,000 to 84,000 lbs. per sq. in. in tensile strength, with 26% to 24% ductility. Further particulars may be had by writing to the manufacturer.

WITTEK. AUTOMATIC Roll Feeds

For Every Size and Make of Punch Press



Increases Punch Press Production

Keeps production at the same steady high level day in and day out—no fatigue or other human "let down". Easily installed on any press without alteration. Feeds automatically any stock from coils in lengths from 0° to 24° per press stroke. Saves time, oper-

ating costs and dies—reduces scrap to a minimum. A type for every requirement—Single Roll, Double Roll, and Compound with straightener.

Wittek Reel Stands

Automatic, Self - Centering, Ball - Bearing. Adjustable to any height, balanced at any angle, 500 lb. capacity. Prompt deliveries from stock. Also made in four other models.

Write Today for Bulletin "HF" giving complete details and specifications of WITTEK Automatic Roll Feeds and Reel Stands.



WITTEK MANUFACTURING COMPANY
4305-9 W. 24TH PLACE. CHICAGO, ILL.

"Spot Handling" with New Light Hoist

In marketing a new type of small hoist called the "Zip-Lift," the Harnischfeger Corporation uses the term "spot handling" to describe the specific application in machine shops for which the hoist was designed. "Spot handling" implies the use of the Zip-Lift as a machine tool accessory for getting heavy pieces from the floor to the chuck and back again, making the machine tool operator independent of crane service, avoiding unnecessary delays, relieving him of physical effort as well as eliminating old-fashioned, hand-operated equipment.

With all welded construction, the Zip-Lift is an extremely light unit, weighing little more than 100 lbs. It can be carried by one man and changed from one location to another very easily. Motor is enclosed in leakproof housing and shafts are carried on capsulemounted ball bearings. Triple brakes assure safety and a weightoperated limit switch prevents the load block from jamming the hoist mechanism. Easily installed, the "Zip-Lift" can be hung on a hook, jib or trolley to serve one or more machine tools. Plugs in on 220 or 440



volt, three phase, A.C. circuit. Has lifting height of 18 feet, at speeds from 15 f.p.m. to 32 f.p.m. and lifts up to 750 lbs., stopping accurately with a fraction of an inch for proper positioning of work.

A recent bulletin presents case studies of various types of installations in machine shops, giving results of actual service tests, together with figures. A copy of this bulletin will be sent upon request if you will write the Harnischfeger Corporation, 4400 W. National Ave., Milwaukee, Wisconsin, and ask for bulletin H-2.



THE HOME of SHEAR CUT



A BOVE is pictured the plant of the PRO-GRESSIVE TOOL & CUTTER CO., at Ferndale, Michigan. Here, amid attractive surroundings and under ideal working conditions, is where the entire PROGRESSIVE line of quality tools is manufactured. The Progressive line of Shear Cut End Mills and Holders and other related Cutting Tools is made here from high grade materials with the finest of workmanship.

An End Mill for Every Job!

Send us your blue prints on special end mills. Our many years of experience in their design and manufacture is at your disposal without obligation. We can give you good prices and guick deliveries. "When You Think of End Mills—Think of PROGRESSIVE."

Write for Your Copy of the Progressive Catalog Today it illustrates and describes our entire line.

PROGRESSIVE TOOL & CUTTER CO.

Landis Taper Cutting Die Head

A special heavy duty taper cutting die head for handling threads of large diameters, steep tapers and extra lengths, has been added to the line of die heads manufactured by the Landis Machine company, Waynesboro, Pa. Known as a special 6 inch Landmatic, it augments the line of die heads with taper attachment previously manufactured in sizes up to 4 inches. The head is of the six-chaser type and was designed for threading parts used in the oil industry such as tool joints, drill stems, etc.

This head is a stationary type adapted for use on a heavy duty turret lathe. An adjustable bar, mounted on some stationary part of the machine, retards the cam carrier as the head advances onto the



work. The adjustable bar is set to have contact with the cam carrier just as the part to be threaded enters the die. The sliding movement of the cam, along the cam shoe, allows the chasers to recede at a uniform rate and produces a tapered thread corresponding to the taper of the cam. The head opens automatically when the cam trips off the end of the cam shoe. Before the head is closed, the carriage must be returned a sufficient distance to clear the stop bar. The adjustment for thread length limits the forward travel of the cam carrier and insures threads of uniform diameter and length.

This die head can be supplied for cutting various diameters, tapers and thread lengths. It was primarily designed for cutting 6 inch O.D. thread, 4 pitch, 2 inch taper per foot and 5 inch length of thread. The same head can also be adapted for cutting 5½ inch O. D. thread, 4 pitch, 3 inch taper per foot, 4¾ inch long and 4¾ inch O.D. thread, 4 pitch, 3 inch taper per foot and 4 inch long.

If Your Automatic and Hand Screw Machines are Equipped with

Sutton DIAMOND-GRIP Collets

You Have Less Chucking Strain-Less Wear on the Collet-Less Spoilage



BECAUSE all Sutton Collets are diamond serrated, and DIAMOND SERRATIONS grip tighter under less tension.

Sutton DIAMOND-GRIP Collets are furnished in single-piece and master types for all machines, also in compensating type for hot-rolled stock.

Send for complete Sutton catalog on screw machine accessories.

SUTTON TOOL CO., 2836 W. Grand Bouleverd, DETROIT, MICHIGAN

Beaver Pipe Tools Catalog

Beaver Pipe Tools, 330-770 Dana Ave., Warren, Ohio, recently issued catalog No. 37 covering their line

of pipe tools.

Since 1929 this company has brought out some forty new tools and improved eighteen others. Among these tools is the No. 60-R ratchet threader illustrated. This model has three sets of dies, each threading two sizes (1/4 & 3/8) (1/2 & 3/4) (1 & 11/4), cover the range, are quickly changed, and are fully adjustable for cutting standard, oversize or un-



dersize threads. 3-jaw self-centering chuck centers the pipe, employing no bushings or grip screws. Threading dies are well above face of the stock and are easy to oil. Chips fall away. For use with American or Whitworth Standard pipe dies, right or left. Special thread pitch dies can be furnished. Tool body is made of slow-annealed unbreakable air furnace malleable iron. Dies are vanadium alloy steel. Furnished with standard pipe handle, extra heavy ratchet and pawl and rustproof finish.

If you are interested in pipe tools, write to the manufacturer, who will be pleased to send a copy of cata-

log 37.

The Ford Motor Company, 3674 Schaefer Road, Dearborn, Michigan, have just issued a folder, Form 7540, showing their Set No. 16 Johansson Gage Blocks and various accessories for use with the gage blocks. Copies will be mailed free to anyone requesting one and mentioning Hitchcock's Machine Tool Blue Book.

MARSCHKE

formerly Van Dorn, Black & Decker



The SELECTIVE SPEED BUFFER with independent spindle drive, as shown in this illustration, is made in three sizes for 5, 7½ and 10 H.P. motors. It is only one of the several types and sizes of MARSCHKE BUFFERS.

The MARSCHKE LINE includes a wide variety of BUFFERS, FLOOR STAND AND SWING FRAME GRINDERS for the different conditions and different requirements of every plant in any industry.

This complete line—formerly made by Van Dorn, Black & Decker—is now being manufactured by

VONNEGUT MOULDER CORP. 1805 Madison Avenue, Indianapolis, Ind.

Send for catalog showing machines with 10° to 30° wheels and 1 to 25 H. P. motors The Ajax Flexible Coupling Co., Westfield, N. Y., announces the appointment of George C. Ewing as New England representative, with sales offices at 10 High St., Boston, Mass. Mr. Ewing has had long experience in power plant equipment and power transmission. He will handle the complete line of Ajax flexible couplings and the new Ajax reciprocating drive.

Bulletin No. 2730-C has just been issued by the Buffalo Forge Company, 161 Mortimer St., Buffalo, New York. This bulletin illustrates and describes their No. 16 sensitive drilling machine, which has undergone a complete progressive change in design. The No. 16 drill is built in three styles: round column, floor type, bench type and pedestal type, and is available in one to six spindles. A copy of this bulletin will be sent to those interested upon request to the Buffalo Forge Company.

Bulletin No. 54-S has just been issued by the R. G. Haskins Company, 4654 W. Fulton St., Chicago, Ill., covering their power screw drivers. Seven types of equipment are illustrated and described, all designed and built to meet actual manufactring conditions and to fit in with modern production methods. The simplicity and reliability of the Haskins method of applying screws and nuts, is readily adaptable to assembly operations in practically all manufacturing plants. The Haskins Company will gladly mail a copy of this bulletin to anyone interested in screw driving equipment.

CARROLL Universal Dividing Heads

Twenty Years of Popularity.
"Quality at a reasonable price"

6-inch, 10½-inch and 12-inch swing. Furnished either Right or Left hand type, for all makes of plain or universal milling machines.

See your Dealer or write for bulletin showing complete line

Wm. Carroll & Son 1776 Lexington Ave. (Norwood) Cincinnati, Ohio



Counterbalanced, e ig htspeed spindle,
made from high
carbon special
steel, has quick
advance and return; positive
feeds are instantly available
while machine
is in operation;
all controls within easy reach.



POWERFUL-SIMPLE-DURABLE-ACCURATE

We have been builders of Drilling Equipment for more than 20 years and, in addition to the above drills, manufacture the Cleereman Automatically Oiled, Anti-Friction, High Speed Drilling, Boring and Tapping Machines; Gang Drills and Special Drilling Machinery.

CLEEREMAN MACHINE TOOL CO. GREEN BAY, WISCONSIN

(Formerly Green Bay Barker Machine Tool Works)



TRIPLEX MACHINE BOLTS

UNCOMMON QUALITY

■ TRIPLEX puts uncommon precision into machine bolts. Perfect heads, beautifully cut or rolled threads—electric heat-treated and quenched in rust-preventing oil for proper tensile strength.

Send today for samples, catalog and price list

THE TRIPLEX SCREW CO-

TRIPLEX

Complete Line of

e of CAPVAND SET SCREWS, BOLTS AND NUTS



ROSS Operating Valves

for the control of single and double acting cylinders

Poppet Type—Simple in design, lightning-swift in operation—the speediest valve obtainable. Hand, foot and solenoid controlled types.

Ask for new catalog.

Ross Operating Valve Company 6484 Epworth Blvd., Detroit, Mich.

Cuts LIKE A KNIFE

This RID Pipe Cutter with Thin Super-Steel Wheel Blade Rolls Right Through Any Pipe

The remarkable ability of the RIBOID Cutter to cut far more pipe easily and practically without burr lies in its unusual cutter wheel. Thin blade coined from special sheet tool steel, hammered, heat-treated and cast into a hub with steel bearing. Reinforced housing guarantees straight cutting and long life for the tool.

Ask your Jobber



No. 1 for 1/4" pipe: No. 2 for 1/8" to 2" pipe: No. 3 for 1" to 3" pipe: No. 4 for 2" to 4" pipe.

> No. 00 for 1/8" to 1" tubing. No.0for 1/2" to 2". Super-Steel Cutter Wheel: Vpad smooths tubing ready to solder:

handy reamer.



The Ridge Tool Co., Elyria, Ohio, U.S.A.



Pipe Wrenches

Cutters

Threaders 70

Vises

Extractors

The New B-1 VINCO

Angle Tangent to Radius Dresser



Rear view of dresser.

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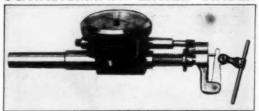
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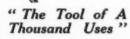
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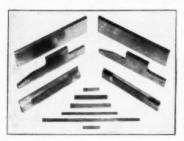
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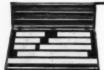
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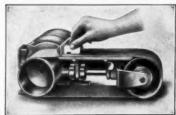
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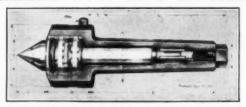
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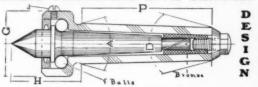
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West Penn Machinery Company

1210 House Building. Air compressors, 30 to 2500 cu. ft. Automatic, New Britain 6 spdl. 1x5". Baler, 12-P Logeman hdy. Baier, 12-F. Logerman noy. Beader, Yoder, 12 ga. m. d. Bender, pipe, 24" Waliace, m. d. Bolt cutter, Acme 2", motordrive, Bolt cutter, 12" Landis, b. d. Boit cutter, 2" Landis, m. d. Boring mill., hor. 4" D. & H., m. d. Boring mill., hor. 4" Niles. Blower, No. 4 Roots, cap. 2110 c.f.m. Blower, No. 10 Sturtevant, m. d. Bor.mills, 24" Builard New Era. Bor. mill, 36" Bullard, side hd.,s.p.d. Boring mill, 42", 2 heads, Bullard. Roring mill, 62" Betts, 2 heads, b. d. Bor. mill, hor. 5" bar Barrett. m. d. Brakes, 3' x3',16" Chicago, m. d. Brakes, 3" x3/16" Chicago, m. d. Bulldozers, Nos. 2, 4, 6, 9, 28, & 30. Cranes, Electric Traveling. Crane, crawler, gas., No. 2 No'wes. Draw bench 20000 lb. W. F. Drill, radial, 4" Ptentice, t. a., b. d. Drill, rad. 5" Cincinnati-Bick, m. d. Drills, radial, 24', & 6" Fosdick. Drill, rad. 6" Reed-Prentice, s. p. d. Drills, rad. 6" Reed-Prentice, s. p. d. Drill, 4 spindle Avey, b. d Drill, 4 spindle Avey, b. d. Drill, mult. 28 sp. No. 39 Natco, Drills, upright 10" to 36". Engine, gaz, 20 h. p. Hessemer, Flanger, McCabe, 4" capacity, dies. Gear cutters, 11", 18" & 24" Glesson, Gear cutter, 10", 18" abs., p. 230" (ed. Grinder, No. 8" Dia. sur., hyd. feed. Grinder, d. e. 21, h. 220" (ed. 27.69.) Grinder, dies. 10, p. 230" (ed. 27.69.) Grinder, dies. 10, p. 230" (ed. 27.69.) Grinder, dies. 10, p. 240" (ed. 27.69.) Grinder, plain, 10x24 Landis, Grinder, sheet, Mattison Grinder, surface 8" Heald. Grinder. sur. 14" Pratt & W., m. d. Grinder, surf. Diamond, table 48x16". Grinder, universal 12x42 Landis. Hammer, Blacker, power, 35-lbs. Hammer, Brad. 500 lb. upright. Hammer, power, 90-lb. Justice, b. d. Hammer, pwr., 100 lb. Brad. cush. Hammers, Nos. 2-B. 3-B, 4B, Nazel. Hammera, steam, 600 lb. to 6000 lbs, Hammer, stm. dr., 1500 to 10000 lb. Lathe. 11"x5" Meyers. p. c. g., b. d. Lathe. 20"x10" Southbend., c. g., b. d. Lathe. 24"x12" l. & S. b. d. Lathe. 24"x12" l. & S. b. d. Lathe. 24"x15" l. & S. b. d. Lathe. 24"x15" l. & S. b. d. Lathe. 28"x18" Wickes g. h. q. c. g. Lathe. 28"x18" Wickes g. h. q. c. g. Lathe. 28"x18" American, grd. hd. Lathe. 48"x44" American, grd. hd. Lathe. 48"x16" Pith. h. p. c. g., b. d. Lathe, 49"x16" Pith. h. p. c. g., b. d. Lathe, turret, 18" Libby. m. d. Lathe, turret, 18" Sieholt, b. d. Lathe, turret, 24" Sieholt, b. d. Miller, cont. rot. Ingersoll 2". Hammers, steam, 600 lb. to 6000 lbs. Miller, cont. rot. Ingersoll 72".

Pittsburgh, Pa. Miller, No. 2-A Mil., m. d. Miller, pl. No. 2 Kempsmith, b. d. Motors, a. c. & d. c. Nibbler, Gray 1/16"-34" throat. Nibbler, No. 2 Campbell, 2", m. d. Nut tapper 8 sp. 1" National. Pickler, 4 arm Mesta, 10' radius. Pipe mche., No. 304-B Oster, 4",m.d. Pipe machine 2" Landis b. d. Pipe mches., 6" Williams. Planer, 42x42"x12' Cinc., 3 hds., b.d. Planer, 54x44x16 Cincinnati, m. d. Press, No. 3 Bliss, Stiles type. Press, cam. No.69N Bliss, dbl act.inc. Press, hor., No.43 Toledo 14" stroke. ress, embossing, Toledo, 600-ton. Press, hyd. 100-ton South.
Press, No. 55 Toledo, bed 20x19.
Presses, Nos. 57,572 584 Toledo grd. Press, No. 57 Toledo, 32"x32",str.6". Presses, hyd. 200-ton Oilgear. ress, dbl. crank No. 5 Bliss, 2" str. Press, o. b. i., Nos. 18, 19, 20 Bliss. Press, acrew, No. 87 Niagara. Press, 6 spindle, W-F. Punch, Rock River, \$"-\$".

Punch, EF Cleveland. 36" thrt., 13"-1"

Punch, L. & A. 1"-1". 18" thrt., m. d.

Punch, L. & A. \$".4", 6" thrt., m. d. Riveters, air, hammer, spinning. Rolling mill, cold 9"x18". Saw, band, metal, 10x10 Napier. Saw, hack 9"x9" Peccless Saws, friction. Nos. 2,3 & 4 Ryerson. Snear, rotary 28" thrt, cap. §", m.d. Slitter, gan 36" b d. Slotters, 6" Newton, 8" & 21" Betts. Slotter, 4." Newton, motor drive. Straight, 24" McKay, 17-roll, m. d. Straitener, 54" United 17 rolls 3f'dis. Straightener, 1§", 4" rd. Abramson. Straight, 70, 2 K. & R. 1§, m. d. Upsetters, 1" 106". Welder, 40 kw. Thom. 2 pcs. \". Welder, butt 1\(\frac{1}{2}\)' Winfield.

FOR SALE BY

Bradley Machinery Co., 529 E. Jefferson, Ave., Detroit, Mich.

Air compressor, Bury, horiz., 8x8.
Air compres., Chgo, Pnematic, 6x6.
Automatic, Arme 1 ", 5 sp.indle.
Automatic, 14" model F Gridley.
Automatic, 24" model F Gridley.
Automatic, 24" model F Gridley.
Bufflug jacks, 2, 3, 5 & 6 h. p., m. d.
Die slotter. Sellers 14". Drill, Natco, small. Drill, 3 spindle Barnes, 20" p. f.

Drill press, Baker single spdl., m. d.

Drill press, H. & W. ball bearing. Filing machine, Grob, band type, Grinder, Rivett internal. Marking machine, No. 12 hydraulic. Milling mche., Gooley & Edmund. Press, Hercules forcing, 15 ton. Press, No. 268 C toggle drawing. Swedging machine, No. 208 Etna. Tappers, Acme 6 spdl., Garvin No.2. Thread miller, No. 6 Lees-Bradner. Thread miller, Waltham.

FOR SALE BY

Reliance Machinery Sales Company 1405 Brighton Place, N. S. Pittsburgh, Pa.

Air compressor, 8"x8" Bury, 129'. Angle rolls, 4"x4"x3" cap. Brake and folder, 72" Niagara, pwr., 22 gauge, motor 3-60-220. Bulldozer, No. 9 W.-W., 70,000 lbs. Car wheel borer, 48" Niles. Corrugating rolls, 60", belted. Drill, 4 spindle Colburn, No. 4

Mfg. type.

Drill, 20"4 spdl. Barnes, all geared.

Drill, 6 spdl. Prentiss, ball bearing sensitive, power feed, No. 2 taper. Brill and tap. Baker, 3" cap.
Grinder, 14" P. & W. vert. surface.
Lathe, 30"x18' Putnam, cone, cheap.
Lathe, 18"x12' L. & S., q.c.g., cone.

Lathes, spinning, 30" Bliss & Tol., roller bearing spindles.
Miller, No. 2 Cincinnati universal.
Miller, No. 5C Becker vertical.
Press, No. 92-C Toledo, dbl. crank,
42" bet lbgs., geared, 3" str. 42" bet hsgs., geared, 3" str. Press, dbl., crank, 10' wide, 7" shaft,

Press, Obt. Crains, IV word,
6" stroke,
Press, No. 2-W Rliss wiring type,
Press, No. 3-C Rliss toggle,
Planer, 36" x36" x12" Cinti., 2 hds.
Plunch & shear, No. 2 L. & A., 1"
thru 1" arch, jaw, angle blades, etc. Shaper, 34" G. & E. crk. cone drive. Welders, 300 and 400 amp, Lincoln, motor end 3-60-220-v.

FOR SALE BY

120-124 S. Clinton St., Chicago, Ill Chas. Molitor Machinery Co.,

Drill, Barnes, 3 sp. camel back. Drill, 24" Barnes 3 spindle. Drill, No. 2 Leland-Gifford, Drill, radial, 48" American. Drill, radial, 30" Fosdick, m. d. Drills, 1-sn. Avey, 1-sp. Allen. Lathe, L-G 16"x6' q. c. g. taper att., Lathe, L-G 16"x6" q. c. g. taper att., without stoppers.
Lathe, 20"x11" Cisco, q. c. g.
Lathe, 20"x8" American q. c. g.
Lathe, 16"x8" American q. c. g.
Lathe, 16"x8" Le S. q. c. g. taper.
Miller, No. 3 Kempsmith univ.
Miller, No. 32 LeBlond univ.
Miller, No. 37 Le S. plain.
Miller, No. 1.4 B. & S. plain.
Miller, No. 1.4 B. & S. plain.
Miller, vo. 3 B. & S. plain.

Miller, 8" Pratt & Whitney Miller, twin spline P. & W. Miller, twin Spline P. & W. Miller, No. 12 Brown & Sharpe.

Miller, No. 12 Brown & Sharpe,
Millers, smaller sizes (6).
Miller, Knight vert. Nos. 14 and 2.
Screw machines W. & S. No. 6,
power cross feed; No. 4 W. & S.
univ. No. 1, 2, 3, 4, W. & S.
Foster and Acme, No. 1 B. & S.
No. 7 Foster, power c. feed, No. 4
No. 18 St. S.
No. 18 St. 3 Champers, 18 of Ohio m. d.
Migh speed.
Shapers, 18 of Ohio m. d. high speed.
Shapers, 18 of Ohio m. d. high speed.
Shapers, 18 of Ohio m. d. Taupers, 18 o

Tappers, M. Rickert-Shafer, horiz, Tappers, M. Rickert-Shafer, horiz, Tappers, M. Rickert-Shafer, vertical.

Miscellaneous: arbor press, No. 4 Atlas, m. d.; Reed-Prentice prod. lathe, new; 18" form grinder; Napier metal band saw; 4", 1", 14" single and 3-sp. bolt cutters; miller, 24t4' ingersoll; 27x" Diamond heavy face grinder, 30" wheels; No. 0 Baker keyseater; balancing ways, 6'Rockford; cock grinder, single spindle W. & S.; grinder, disc, Diamond 14", d. c. motor dr.; nut tappers, Acme and P. & W. 4 spindle; lathes, W. & S. 12" double key.

FOR SALE BY

Marr-Galbreath Machinery Co.,

Air comp.,9"x8" Ing-R., type ER-1. Air compressor outfits for garages,

4, 1 & 14 h. p. 1/50/110-220.

Air compr., 4"x4" Union air cooled.

Boit threader, 2‡" Landis dbl., m. d.

Boring mill, 30" Colburn, turret bd.

Boring mill, 30" Bullard VT L, threading attachment.

Bor. mill, D. & H. hor, fl, 4"bar, m.d. Boring mill, floor, 6" bar N. B. P., 230 v. d. c., 2 column.

Brakes, hand, 4'x14 ga. Robinson Brake lining, punch and riveting machine, m. d.

Bulldozer, No. 6 W-W., clutch, b.d. Chain hoists, 12, 2, 3 and 4-ton. Crusher, Allis-Chalmers, 9x9°, 2-roll,

belt drive. Crusher, No.1Williams LittleG., b.d. Crusher, No. 1Williams LittleG., bd. Die sinker, No. 3 P. & W.r. t. Drill, radial, 3' Dreses, tapping att. Drill, 28' Superior, b. g., power fd. Drill, No. 11-18, Natco, 16-sp., m. d. Drill, rad, 24' Fondick & Holloway. Drill, rad, 24' Fondick & Holloway. Drill, rad, 30, S. 1, 18 & 2, tool & cut. Grinder, 71 h. p., U.S. dbl. end., 3'pol. Grinder, Nr. 14P & W. mar chk.

Grinder, sur., No.14P.&W. mag.chk. Hammer, 40 lb. Bradley horiz. helve, m. d.

Hammer, power, 50 lb. Boss, b. d. Hammer, 1000 lb. Chamber'g st.drop. Hammer, power, 50 lb. Little Giant,

belt drive. Hammer, 2001b. Beaudry, power. Hammer, 800 lb. Erie SF steam or air. Hammer, Syntron Elec., 1/60/110/. Hammer, 400lb. Bliss board drop, b.d. Hammer, stm.drop.1500 lb.(nr.new). Header, cold, #"W.-F. D. S.-OD. Hoist, chain, 4-ton triplex, Y. & T. Hoist, chain, 4-ton triplex, Y. & T. Jointer, bench, 4" Wallace. Keyseater, No.2 Catlin, cap. 2"x15", Keyseater, No. 3 Mitts & M., belt. Lathe, 14"x6" Rockford, q. c. g. Lathe. 15"x6" Sidney, q. c. g. (3). Lathe, 16"x7" National, q. g., (3). Lathe, Fox Monitor, 18"x8" Springfi.

Lathe, Fox Monitor, 18"x6" Springfi. Lathe, 20"x8 Hendeyc, ce, .tie-barhd Lathe, 22"x12" Rahn-Larmon, q.c.g. Lathe, turret, No. 4 W. & S., bar feed, m. d. (2). Lathe, 11" Sundstrand, g. h., s. p. d. Lathe, 14"x19" Fay automatic. Miller, No. 4 Ohio, table 101". Fipe machine, 12" Cox., b. d. Fipe machine, 4" B. & K., gear box, motor drive.

motor drive. Pipe machine, 12" E. C. & B., s. p. d. Pipe machine, 18" Wieland, m. d. Planer, Gray, 56x48x10', 4 heads.

55 Water St., Pittsburgh, Pa.

Planer, 30"x30"x8' Liberty, 2-h. m.d. Planer, 48"x48"x10' Gray, 3-hds., b.d. Planer, 72"x56"x20' Cin...3-hds., m.d. Press, United, O. B. 1\frac{1}{2}" stroke and

2" stroke. Press, Arbor, No. 8 Greenerd, hand Press, horn.. No. 2 Swaine, 2" str. Press, 30-ton Lourie hydraulic. Press, trimming 58‡ Toledo d. b. g..

10" stroke, friction clutch, m. d. Press, hydraulic 200 ton oilgear pump Press, hydrautic zwyon oligicar pump m. d., rapid ac., 10" st., bed 24x16". Pump, tripl., 14"x4"Worthington, b.d. Punch&cop., No. 12W. W. 200-t., m.d. Punch, d. e., 4"x4" y 4"x4", m. d. Punch & s., e., 24" tht. Cleve. "C". Punch & shear, 25x24 U. Buffalo,

universal, motor drive. Punch & s., d.e., 1 x1", 16" thts., m.d. Punch, s. c. rapid, No. 000 H. & J., 16" throat.

Press, arch, No. 3-A, Standard plain. Riveter, No. 120 Grant, cap. #", m.d. Riveter, Shuster #", rotary elastic. Rolling mill, No. 8 Buffalo, rolls

3" dia, x 5'.

Rolls, 7'x5/16" pyramid, d. e., belt.

Rolls, No. 3 Oliver, hand or power.

Rolls, 42"x3"Pexto, latch hsgs., hand.

Sandblasts, Pangborn A U-3 & AA-1. Sandblast, Leiman, size A-1.
Saw, cold, No. 7 Espen-L., 15" belt.
Saw, cold, No. 1 Newton, 44" belt.
Saw, No. 1 Marvel hack, 4"x4", b.d'
Saw, 6"x6" Racine hack, gear box, belt drive.

belt drive.
Saw, back, 9"x9" Peerless, m. d.
Shaper, 15" Blount, friction type.
Shaper, 20" G. & E. b. g., m. d.
Shaper, 21" Smith & Mills.
Shaper, 24" Barker b. g. V-ram, b. d.
Shaper, 24" Barker b. g. V-ram, b. d.
Shaper, 24" Barker b. g. V-ram, b. d.
Shaper, 24" Barker field to price.

Shaper, 28" Hendey friction vise. Shear, No. 16-A Niagara ring and circle, 14 ga. Shear, throatless 18-M Marshall-

town, motor drive. Shear, bar & splitting, cap. † plate. Shear, she & splitting, cap. † plate. Shear, slit'g, Buffalo 24-S (Armor pl.) Shear, plate. 16'x†" L. & A. 20" gap. Shear, squar., pwr., 20"x18 ga., belt, Steam turbines, 100 h. p. 900 rev (2). Valve refacer, Kwik-Way, cabinet

base, m. d. Welder, Arc 300 amp. 3/60/220. Welders, arc. 35 amp., transformer. Welding & cutting generator, Carbic Wire str. & C-O-1"x4' Shuster (2). Wheel press, 60 ton 34"x84', b, d.

Partial List. Get Our New Complete Stock List.

FOR SALE BY

H. F. Wolnick Machinery Co., . Grinder, disc, 18" Diamond, pr., c/s, Hack saw, power, No. 5 Marvel. Lathes, 12" to 52" to 26' in length. Milling mche., Nos. 3 and 4 vertical. Milling mche., No. 3 Cinc., s. p. d.

- 9 So. Clinton St., Chicago, Ill. Presses, toggle, DD-201 Ferracute. Radial drills. Screw machines, Warner & Swasey. Shear, Ohl, 10', 10 ga. Welders, spot and arc.

FOR SALE BY

E. L. Klauber Machinery Co.,

Drills, H1-speed, 12" and 14". Drill, 6 spindle, 7" overhang. Furnace, cyanide, No. 200 Stewart. Lathe, 12"x5' Seneca Falls. Lathe, 15"x8' Sebastian 22" gap.

320-322 South Third St., St. Louis

Lathe, 19"x8' Draper, q. c. g. Radial, 1" electric drill on arm. Rolling machine, strip, Toledo. Turretlathe, No. 2 W. & S., long bed Welders, spot, 12 and 25 k. w.

FOR SALE BY

M. A. Wertman Machinery Co., 623 Penton Bldg., Cleveland, Ohio

Automatic, &" cone, m. d., rebuilt, Automatic, &" model B Cleveland. Automate, p. moder B Creverland. Broach, No. 3 LaPointe, dbl., s.p.d. Cock grinder, Turner 1", 4-spindle. Drill, Natco No. 14 rect. hd. 22-spdls. Gear cutter, B. & S. No. 4, 36". Lathe, 14"x6' Monarch, q. c. g. Miller, No. 33 B. & S, automatic.

Miller, No. 2 Cincinnati universal. Miller, No 2 Rockford plain. Miller, thread, No. 3 Lees. Bradner, Miller, thread, No. 3 Lees. Bradner, Nibbler, Campbell 24" throat, m. d. Planer, 4"x6" Gray, like new. Press, No. 24 V. & O., punch 39 %. Turret lathe, 24" Gisholt, 84" hole. Turret lathe, 21" Gisholt, 34" hole.

FOR SALE BY

Goldsher Machinery Co.,

Blowers, Claridge up to 72" Brake, Dreis & Krump, 4' 16 ga. Grinder, No. 60 Heald. Grinder, internal Taylor & Fenn. Hoists, chain, 2, 3, 4 and 5 ton. Lathe, 12"x5' P. & W. taper att., 18 collets.

817 W. Lake St., Chicago, Ill. Punch & shear, No. 52 Beloit, 3h. p. Punch, No. 6 Niagaza, b. g. mult. Shaper, 28" Gould & E. b. g., c. d. Shear, 6" power, Kutscheid. Shear, No. 1 Lennox rotary, 4" cap. Speed reducers. 2, 5, 16, 15 & 40 h.p. Toggle press, No. 162 Toledo. Large stock of machine tools. Send us your inquiries.

FOR SALE BY

The O'Brien Machinery Co.,

Band saw, 42" American, V belt, m d, Boring mill, 24" Bullard, rap. prod., threading attachment. Boring mill, 34" bar Gidding & Lewis horiz, table 23"x45".

Crane, 36' Gantry, 20 ton, hand oper, Drill, 3' American radial, a p. d. Drill, 3' American radial, s p. drive. Drill, 6' Mueller radial, mtr. dr. Drill, 5 Muener radia, intr. or.
Drill, 2º/Cin. Bick. upright, s.p. drive.
Grinder, No. 55 Heald.
Hammer, 100 lb. Bradley, helve.
Hammer, 800 lb. Erie, steam forging. Hammer, 1100 lb, NBP, steam forg. Hammer, 2000 lb. Chambersburg

double frame steam. Lathe, 16"x9' Chard, cone drive.

113 N. Third St., Philadelphia, Pa.

Lathe, 24"x8' American, q. c., belt, Miller, 2A B. & S. universal table 42"x11", single pulley drive, Miller, No. 2 Cincinnati univ., table

36"x10", cone drive.
Miller, No. 4B Becker vertical, table 10"x26".

Miller, No. 5 Cincinnati plain, table

76"x19", s. p. drive.
Pipe machines, 2. 4, 6, 8 and 12"

belt and motor drive. Punch, No. 1 L. & A., 36" throat, triple punch, motor drive. Rolls, 44" Niles, belt drive.

Shapers, 14, 16, 20 & 24" various makes Shear, 8' Niagara, 15" gap, 3-16" cap.

FOR SALE BY

Ott Machinery Sales, Inc.,

Automatics, B. & S. Nos. 00, 0, Automatics, B. & S. Nos. 90, v. & 19; Cleveland Model A J. 12, 24, 34, 44 & 5½"; Fay 14"x19"; Acme Nos. 52, 53, 54 and 55; Gridley, 4 spdl. 3", 12", 14", 12" & 2½". Drills, h. s., b. b. Henry & Wright

No. 2, 3, 4 and 6 spindle.
Drill, rad. Bickford 5'; Mueller 4'.
Gear shapers, Fellows Nos. 6, 61, 7 and 22".

Gear generators, Gleason 8" mfg. st. bevel; Gleason 18" spiral bevel, roughers and finishers; No. 5A Lees - Bradner, Barber - Colman No. 3 and 72.

Grinders, Brown & S. No. 11, s.p.d. Brown & Sharpe No. 16 pl., m. d., No. 2 B. & S., surface; Cincinnati No. 2 B. & S., surface; Cincinnati No. 3 Univ. 12x48". Heald No. 60, 65, 70. & 75. Lathes, Monarch 14"x6' qck. chg.;

548 Second Ave., Detroit, Mich.

Springfield 16"x6' relieving and taper attach.; Hendey, 16"x8';

Flather 16"x6. Lathes, turret, J. & L. 2"x24" and 3"x36"; Warner & Swasey Nos. 2, 4 and 6, Nos. 1A. 2A and 3A

Milling mchs., B. & S. No. 12 univ. Cincinnatiplain No. 2 high power; LeBlond No.4 plain cone; Kempsmith Nos. 12 and 33Mfg.; Model B Becker vertical.

Planers, Cincinnati 60"x60" x20' 3-heads, m. d

Press Brake, 10' 10 ga. Ohl., m. d. Presses, Ferracute P2, 3 and 4, and D G 53; assorted o.b.i., s.s. single and double crank, also toggle Metalwood 30 ton hydraulic, Elmes hydraulic, 300 ton, 12" ram, 28' down stroke.

Many more good tools .: Your inquiries solicited.

FOR SALE BY

Wm. C. Johnson & Sons Machinery Co.,

1211-1223 Hadley Street.

St. Louis, Mo.

Air compressors, 30' to 2000'. Bolt threader, Nat. 2 Bolt threader, 2 heads, Nat. 1".
Boring mill, 5'-8' Betts extension.
Boring mill, 42" Colburn, (2).
Boring mill, No. 0 Barret. Boring mill,, hor, 4# bar Betts hee type. No. 34 and 8.
Bulldozers, No. 34 and 8.
Drill, radial 3' American.
Drill, radial 3' Gang.
Drills, radial, 4' arm, Dreses, b. d.
Drills, Colburn D4.
Drills, Baker 24". Furnaces, various sizes. Gear cutter, 60" GE. spur. Grinder, No. 1 Wilmarth & M. univ. Grinder, 12"x72" Landis, m. d. Grinders, 19x36 Thompson uni. Grinders, 13x66 Landis universal. Grinders, 16x66 Landis cyl. plain. Grinders, surface Springfield 24x60". Hammers, 500 & 25 lb. Little Giant. Hammer, 200 lb. Bradley. Hammer, steam 4000 to 250 lb. Keyseater, No. 2 M&M. Lathes, 14"6 American gear head. Lathes, 14"x6 Hendey. Lathe, 18'x8' geared head American. Lathe, 18'x8' L. & S. Lathes, 20'x8 Walcott, q. c. g. Lathes, 26'x12 Flather, q. c. g. Lathe, No. 3-A Warner & Swasey.

Lathe, turret No. 6 Woods, tilted. Lathes, turret, 24" Steinle. Lathes, 3 Gridley 24", Model F., 4 sp. Miller, Pratt & Whitney spline. Miller, No. 4 Brown & S., plain. Miller, No. 14 Rockford. Millers, No. 14 Rockford. Millers, No. 1 U. S. hand. Millers, Ingersoll, 27"x24"x10". Planer 38'x38'SClevyland over side. Millers, Ingersoll, 27 "x34" x10".
Planer, 386, 330x8 Cleveland open side,
Planers, 60"x48"x10" Gray, 2 heads,
Planers, 34"x24"x6" Gray, 1 heads,
Planers, 30"x30"x8" Cincinatti, 2 hds.
Planers, 36"x36"x10" Gray, h.d. 2hds.
Planers, 36"x36"x10" Cincinati,
Press, 91C Toledo.
Press, 91C Toledo. Press, No. 2-3 & 4 Marshalltown, o. b. i., new. o. b. 1., new.
Press, arch, d. c., 28x54 bolster,
No. 37 ex.
Rolls,Niagara,66°slip end,5/16°cap.
Saw, No. 14 Higley.
Saw, No. 20 Marvel.
Saw, Saw, Boreston (2).
Shaper, 16° Snith & Mills.
Shaper, 16° Snith & Mills.
Shear, 16° Slagara, 18 gs.
Shear, 310°Niagara ring & circle 1/4°. Shears, 310 Niagara ring & circle 1/4" Shears, 44" Bertsch sq., 16 ga, Shears, No. 114 Lenox 1/4".

1000 other tools available.

FOR SALE BY

Aaron Machinery Co., 176 Lafayette Street, New York, N. Y.

FOR SALE BY

General Blower Co., . . . 401 N. Peoria St., Chicago, Ill.

BLOWERS-FANS-EXHAUSTERS.

For Dust Collecting — Ventilating, Oil and gas burners, cupolas, furnaces, etc. Roots—Connersville and centrifugal blowers.

What are your blower requirements?

FOR SALE BY

United Machinery & Supply Co., 1241 Walton Ave., St. Louis, Mo.

Brake, 12'x\u00e4" cap., D. & K., m. d. Brake, 8' Robinson 14 ga. Crane, gantry, 1 rail 25 h. p. a. c. Crane, 2 ton 40'3 a. c. motors. Nibbler, No. 1A Campbell, m. d. Press, ss 18" sq. bolster 8500 lb. Press, No. 37 Excelsior, 54" wide. Rolls, 10'x\u00e4" cap. Pyramid, m. d. Saw, frict. Ryerson No. 3,50", m. d. Shear. 4' Bertsch 18" gap, 16 ga.

FOR SALE BY

Cleveland Planer Co., 3148 Superior Ave., N. E., Cleveland, Ohio

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14" Gridley Nos. 23, 24 & 34 New Britain chkg. BORING MILLS, Horiz.

24" N. B. P. Ruce 3" Lucas gear box, s. p. d 3†" Landis No. 35 Floor Type. 3†" D & H. floor type. 5†" D, & H. floor type. NBP floor type.

BORING MILLS, Vertical Bullard rapid production type. 42" and 60" Bullard r. p. t. 48" Colburn p. r. t., m. d. 72" Betts heavy duty. 8'-14' Ridgeway extension.

10' Pond, h. d., cone. DRILLS, Radial 21' Fosdick, s. p. d. -6' Mueller, s. p. d. Hammond Sensitive. 4' American, gear box, s. p. d. 5' Western m. d. 6' N. B. P. right line, a. c. m. on arm. 6' Cincinnati B., gear box, s. p. d. 25 H. S. and Multiple Drill, etc.

GRINDERS No. 1 Landis Universal Nos. 50, 55 and 65 Heald 15x15x72" & 6"x10"x36" Norton surf. No. 70 Heald internal. No. 2 Diamond 36"x12" No. 16 Blanchard,b.d. with 28h.p.m. 6"x32" Norton, self-contained, No. 103 Rivett internal. 84" Diamond, face. 14x72" Norton, cylinder, s. c. Universal, chucking, disk, etc. **GEAR CUTTERS**

60" B. & S., No. 6 spur. No. 13 Brown & Sharpe, S. & B. HAMMERS

300 lb. Beaudry, m. d. Nos. 6B and 2B Nazel. 200 lb. Bradley, cushioned helve. 400 lb. Bliss, belt drop.

KEYSEATERS No. 3 Mitts & Merrill. No. 3L LaPointe Hydr. Broach.

No. 3L LaPointe Hydr. Broach.
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29-14", 16", 16", 26", belt & g. h.
24"x12" Bridgeford, grd. hd., q. c. g.
25"x12" Bridgeford, grd. hd., q. c. g.
26"x14" Putnam, grd. hd., q. c. g.
26"x14" Putnam, grd. hd.
26"x22" Bridgeford, grd. head, t. a.
45"x22" Bridgeford, grd. head, t. a.
45"x22" Britsburgh, grd. hd., 2 car.

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MILLERS, Production 18" Cincinnati auto, plain 24" feed. Cincinnati auto plain, 48" feed.

MILLERS, Vertical , AB, 4B, 3, Becker. No. 14 Garvin, table 20x48.

MILLERS, Plain No. 4G LeBlond, grd. hd. No. 3 Cincinnati, grd. hd., P. R. T. No. 2 Kempsmith Maximiller. No. 2 B. & S., cone Cullman, m. d. No. 1 LeBlond, cone Cullman, m.d.

MILLERS, Universal No. 2A Brown & Sharpe s. p. d.

No. 2A Brown & Sharpe s. p. d.

MILLERS, Planer Type
Ingersoll adj. rail, 32"x12".

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13", 12" & 8" Saunders.
8" Jarecki, gear box, m. d.
2" Jarecki, gear box, m. d.
2" Biguall & Keeler. m. d.

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1"x17"x4" Whitcomb, m. d.

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No. 26UD Buffalo Armor.
No. 13 Pels Armor.

No. 13 Pels Armor ROLLS

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8'x 2" Pyramid. SAWS

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s Doring Ivini, 2 heads.

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No. 4 Canti. High Pur. Univ. S.P.D.
No. 2 & 3 Kempamith Plain, M. D.
No. 3 LeBlond H. D. Plain.
No. 3 Kempamith Universal, complete.
No. 3 Rockford Universal, complete.
No. 3-B Becker Vertical Mill.
5 Pratt & Whitney Automatic.
18 Cincinnati Plain Mig. Miller.
Briggs Manufscturing Miller.
No. 7-H Becker Lincoln type.
No. 1 Knight Miller and Oriller.

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30*x30*x8¹ American two heads.
30*x30*x16¹ Gray, two heads.
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24*x2⁴x1⁴¹ Gray, box table.
42*x4²x1⁴¹ Cleveland Openside,
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Bradford 20 x 101 quick chg. lathe, c. d. LeBlond 18*x8' l.c.g.;d.c. mtr.driven. LeBlond 18*x10' Late Type; with

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Gisholt 26" tilted tur.; 7½" hole; m. d. Gisholt 24" tilted turret; 6¾" hole; d. c. m. d. Gishok 21° tilted turret; 5° hole; m. d.

Gisholt 21" tilted type turret lathes,

motor drive, (2). Gisholt No. I-L. h.p. tur. late type; m.d. W, & S. No. 6 univ. tur., m.d., (a c.) W, & S. No. 4 turret lathe; d.c., m.d. Acme 3¼"—36" grd. hd. turret; s.p.d.

MISCELLANEOUS

Atkins No. 3 metal cutting band saw,

Rochester 3" bar hor, bor, mill; s. p. d. Fordick No. 2-A horiz. floor type bor. mill, b. d. No. 2 Foodick floor type boring mill,

belt driven. Deg (river).

10'x14 ga. Chicago steel brake hand,
Bertach 10'x10 ga. Press Brake, m. d.
Niagara 10'x3/16* Power Shear;
motor drive, late.

Grand Rapids No. 4 Drill Grinder;

motor driven. Cincinnati 248 shaper; b, g; cone dr. Ohio 22" shaper; b. g.; cone driven. American 20° shaper; b, g.; cone driven. Bliss No. 465 gap shear; ¼ x8'; m.d. Bliss No. 21 o. b. i. punch press; b. d. Landis 6* pipe machine; motor driven. Racine 13*x13* hack saw; b. d; h. s. Peerless 6"x6" dry cut, saw: belt dr.

Bellevue No. 14 indus. furn.; oil burning. F.B. Barnes hor, bor, mill; 3° spindle. P. & W. thread mill; 6°x48°; b. d. Theil die filing machine, motor driven.

PLANERS

48"x18" D. & H. openside planer; m.d. 60°x60°x14° Cincinnati; 2 hds.; b. d. 55"x55"x301 Betts, spur geared 2 hds. on rail, motor drive. 26*x26*x10* Gray; 2 hds.; m. d. 24*x24*x8* Woodward & P.; b. d.

MILLING MACHINES Cincinnati No. 4 High Pwr. pl. s.p.d. Cincinnati Nos. 4, 3, 2 pl.; p. f.; cone dr. American No. 1½ pl.; p. f.; cone dr. Rockford No. 1½ plain; cone driven. Cincinnati No. 3 univ; p. f.; cone dr. Becker No. 6 vertical h. d.; cone dr. Becker No. 2 vert. mill. mche.; m. d.

GRINDERS

B. & S. No. 26 plain cylindrical; b. d. B. & S. No. 11 plain cylindrical; b. d. No. 2 Diamond surf, grinder, motor dr. Ott No. 8 plain cyl. Grinder; 6*x 18*;

belt drive. Modern 12"x24"; pl. cylindrical; b. d. Modern 12 22 -; pi. cymamca; b. d. Abrasive No. 3 late type surface; b. d. W. & M. No. 3 surface; b. d.; wet gr. Abrasive No. 33 vertical spindle surf.

grinder, motor drive.

Gardner No. 24 - 53* disc grind;

a. c. motor drive. Landis No. 1½ universal & tool; b. d. Heald No. 65 Internal gr.; b.d.

DRILLS, Radial & Sensitive American 6' triple pur radial drill, m.d. 8-spindle Moline hole drill, cone drive. 5' Fondick RC radial drill, moter dr. 31/2' Cincinnati-Bickford RC radial.

d. c., motor drive.

Foodick 5' box column radial, s. p. d.
Niles 3' box column radial; cone drive. Colburn No. 4 hi duty; m. d. A-1. Colburn No. 2 hi duty; t. & l. pul. dr. Baker No. 310 hvy. duty, belt driven. Foote-Burt No. 25 h. d.; sgl. pul. dr. Foote-Burt 4-spindle rail type; b. d. Barnes camel back 3-spindle; m. d. Barnes camel back 2-spindle; belt dr. Barnes 3-spindle 20°; p. f.; belt dr.

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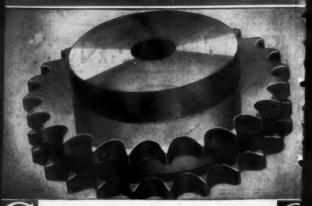
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